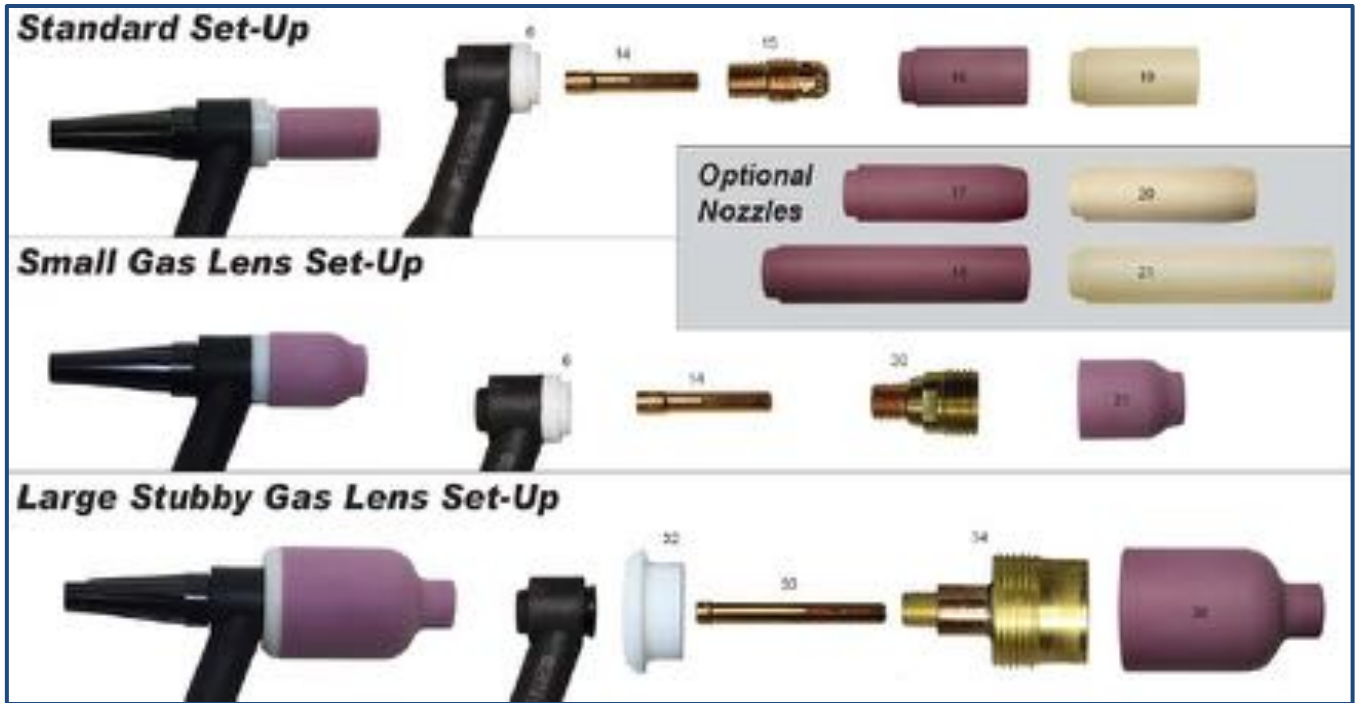




## Consumable Parts for TIG Torches 9 & 20



Electrode Diameter			.020" (0.5mm)	.040" (1.0mm)	1/16" (1.6mm)	3/32" (2.4mm)	1/8" (3.2mm)	5/32" (4.0mm)
Nozzle Size	*	#3 (3/16")	#4 (1/4")	#5 (5/16")	#6 (3/8")	#7 (7/16")	#8 (1/2")	#10 (5/8")
<b>Standard Set-Up</b>								
Gasket Insulator	8		598882	598882	598882	598882	598882	
Collet	14		13N20	13N21	13N22	13N23	13N24	
Collet Body	15		13N25	13N26	13N27	13N28	13N29	
Alumina Nozzle	18		13N08	13N09	13N10	13N11	13N12	13N13
Alumina Nozzle Long	17	A796F70	A796F71	A796F72	A796F73			
Alumina Nozzle Extra Long	19	A796F74	A796F75	A796F76	A796F77			
Lava Nozzle	19		13N14	13N15	13N16	13N17	13N18	13N19
Lava Nozzle Long	20	796F70	796F71	796F72	796F73			
Lava Nozzle Extra Long	21	796F74	796F75	796F76	796F77			
<b>Small Gas Lens Set-Up</b>								
Gasket Insulator	8		598882	598882	598882	598882	598882	
Gas Lens	30		45V41	45V42	45V43	45V44	45V45	
Alumina Nozzle, Gas Lens	31		53N58	53N59	53N60	53N61	53N61S	
<b>Large Stubby Gas Lens Set-Up</b>								
Gasket Insulator	32		64N83-20	64N83-20	64N83-20	64N83-20	64N83-20	
Collet, Lg. Gas Lens	33		13N20L	13N21L	13N22L	13N23L	13N24L	
Lg. Gas Lens	34		45V0204S	45V0204S	45V116S	45V64S	99S796S	
Alumina Nozzle, Lg. Gas Lens	35				57N75		57N74	53N88
							#12 (3/4")	53N87
							#15 (15/16")	53N89